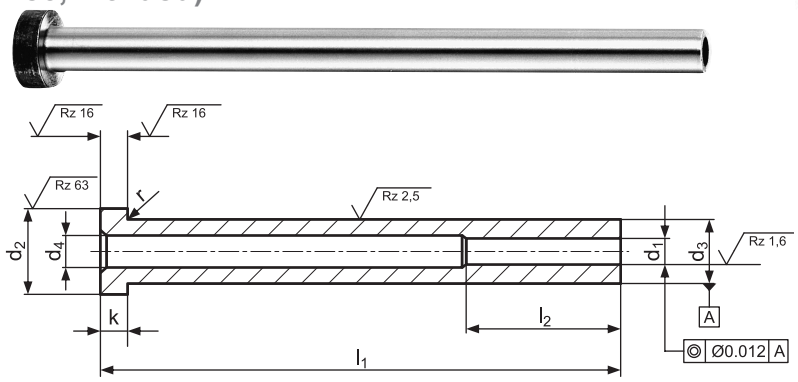
Wypychacz tulejowy z łbem cylindrycznym - 6615...

Ejector sleeve with cylindrical head - 6615...

wg DIN ISO 8405 (DIN 16756, azotowany gazowo)

to DIN ISO 8405 (DIN 16756, nitrided)

Eberhard WERKZEUGTECHNOLOGIE



Opis/Description: Wypychacz z łbem cylindrycznym kutym na gorąco, trzpień szlifowany i azotowany.
Otwór prowadzący azotowany i honowany.

Cylindrical head hot forged, shaft fine ground finished and nitrided. Guide bore nitrided and honed

Materiał/Material: WAS = 1.2343, 1.2344
Odporność temperaturowa min. 600 °C
Temper resistance at least 600 °C

Twardość/Hardness: Trzpień/Shaft: min. 950 HV 0.3 na powierzchni, wytrzymałość rdzenia: 1400 N/mm^2
at least 950 HV 0,3 on surface.
core strength approx. 1400 N/mm2
Łeb/Head: 45±5 HRC

d_1 H5	d_3 g6	d_4 0 -0,1	d_2 0 -0,2	k 0 -0,05	r +0,2 0	l_2 +2 0	l_1 +1 0												
							50	60	75	100	125	150	175	200	225	250	275	300	325	400
1,5	3	1,8	6	3	0,3	35	●	●	●	●	●	●	●							
1,6		2,0						●	●	●	●	●	●							
1,7		2,0								●	●									
2,0	4	2,5	8					●	●	●	●	●	●	●	●					
2,2		2,5						●	●	●	●	●	●	●	●					
2,5	5	3,0	10					●	●	●	●	●	●	●	●					
2,7		3,0						●	●	●	●	●	●	●	●					
3,0		3,5				45		●	●	●	●	●	●	●	●	●				
3,2		3,5						●	●	●	●	●	●	●	●	●				
3,5	6	4,0	12	5	0,5			●	●	●	●	●	●	●	●	●	●	●	●	
3,7		4,0						●	●	●	●	●	●	●	●	●	●	●	●	
4,0		4,5						●	●	●	●	●	●	●	●	●	●	●	●	
4,2	8	4,5	14					●	●	●	●	●	●	●	●	●	●	●	●	
4,5		5,0							●	●	●	●	●	●	●	●	●	●	●	
5		5,5						●	●	●	●	●	●	●	●	●	●	●	●	●
5,2		5,5						●	●	●	●	●	●	●	●	●	●	●	●	
5,5		5,8							●	●	●	●	●	●	●	●	●			
6,0	10	6,5	16					●	●	●	●	●	●	●	●	●	●	●	●	●
6,2		6,5						●	●	●	●	●	●	●	●	●	●	●	●	●
7,0		7,5												●	●	●				
8,0	12	8,5	20	7	0,8			●	●	●	●	●	●	●	●	●	●	●	●	●
8,2		8,5						●	●	●	●	●	●	●	●	●	●	●	●	●
9,0		9,3								●	●									
10,0	14	10,5	22						●	●	●	●	●	●	●	●	●	●		
10,5		11							●	●	●	●	●	●	●	●	●	●		
12,0	16	12,5							●	●	●	●	●	●	●	●	●	●	●	●
12,5		13							●	●	●	●	●	●	●	●	●	●		
16,0	20	16,5	26	8	1	50				●	●			●	●	●				
Wymiary specjalne. Do kodu należy dopisać średnicę d3 / Special sizes. Add diameter d3 to code																				
3,5	5	3,8	10	3	0,3	45				●	●	●	●	●						
6,0	9	6,5	14	5	0,5	45									●	●				

● - Dostępne z magazynu lub w krótkim terminie. Pozostałe wymiary na zamówienie
Available from stock or in short time. Other dimensions on request

Sposób zamawiania:

Wypychacz	-	6615.
d_1 = 4,2 mm	-	042.
l_1 = 125 mm	-	125
Nr katalogowy	-	**6615.042.125**

How to order:

Ejector	-	6615.
d_1 = 4,2 mm	-	042.
l_1 = 125 mm	-	125
Item no.	-	**6615.042.125**